

INTALLATION INSTRUCTIONS FOR LR3

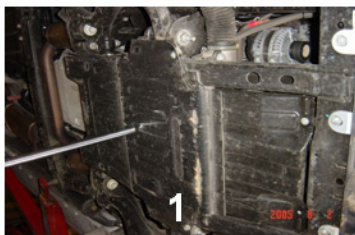
STAGE 1:

DISMANTLING THE ORIGINAL UNDERBODY PROTECTION OF THE VEHICLE

1. UNDERBODY GUARD
2. GEARBOX GUARD
3. TRANSFER GUARD

SEE PHOTO NO. 1

IN ADDITION DISMANTLE THE 4 CENTRAL SCREWS ON THE BOTTOM OF THE ORIGINAL BUMPER.



STAGE 2:

INTALLATION OF THE FRONT GUARD:

1. TAKE OFF THE ORIGINAL INSERT FROM THE 2 M10 SCREWS AT THE FRONT OF THE PROTECTION. LAY IT ASIDE FOR THE CONTINUATION.
2. PLACE THE UNDERBODY GUARD BY USING 2 M10X30 SCREWS IN ADDITION TO A CONE INSERT. TIGHTEN THE 2 M10 SCREWS AT THE FRONT OF THE GUARD BY USING THE ENCLOSED NUTS & WASHERS. (SEE PHOTO NO. 2)
3. TIGHTEN THE ADDITIONAL 4 M10X30 SCREWS WITH THE CONE INSERT.

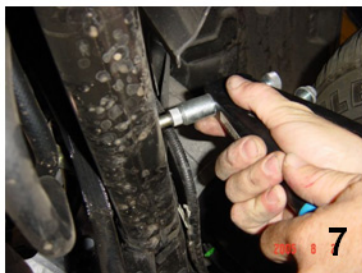
NOTE:

DO NOT OVER TIGHTEN THE SCREWS UNTIL THE VERY END OF THE INSTALLATION!!!



STAGE 3:

1. PLACE THE GEAR/TRANSFER GUARD. HOLD IT IN ITS PLACE.
2. INSERT THE ENCLOSED METAL PLATTERS INTO THE HORIZONTAL CROSSBAR THAT SUPPORT THE TRANSFER, IN A WAY THAT THE NUT WHICH IS WELDED ON IT WOULD BE PARALLEL TO THE HOLES OF THE GUARD.
TIGHT BY USING 2 M8X30 SCREWS IN ADDITION TO A CONE INSERT.
3. INSTALL THE INSERTS THAT WERE LAID ASIDE, IN ITS PLACE AT THE FRONT OF THE GEARBOX GUARD. TIGHTEN BY USING 2 M10X30 SCREWS IN ADDITION TO CONE INSERT. (SEE PHOTO NO. 3)
4. TAKE OFF THE NUTS FROM THE EXTERNAL SCREWS WHICH HOLD THE TRANSFER BASE'S BAR.
5. INSTALL THE ENCLOSED CORNERS AND TIGHTEN BY USING 2 M10X30 SCREWS IN ADDITION TO A CONE INSERT. (SEE PHOTO 4)



STAGE 4:

1. DISMANTLE THE ORIGINAL RADIATOR GUARDS. (SEE PHOTO NO. 5)
2. ENLARGE THE ORIGINAL HOLES WITH A 9.5mm DRILL. (SEE PHOTO NO. 6)
3. PRESS THE ENCLOSED SCREW-THREADS INTO THE ENLARGED HOLES. (PHOTO NO. 7/8)
4. INSTALL THE ALUMINUM RADIATOR GUARDS INTO ITS PLACE .

STAGE 5:

1. JOIN TOGETHER THE BASE TO THE BUMPER GUARD.
2. PLACE THE GUARD IN ITS PLACE AND MARK THE HOLES ON THE FRONT CROSSBAR.
3. DRILL THE HOLES AND CONNECT THE BASE'S GUARD TO THE BAR BY USING THE STUDS.
4. PLACE THE GUARD IN ITS PLACE – TIGHTEN **3** M6X30 SCREWS ON ITS UPPER PART AND **4** M6X30 SCREWS ON ITS LOWER PART.

STAGE 6:

TIGHTEN UP ALL SCREWS OF THE PROTECTION KIT.